

- 1. All materials and construction shall conform to the requirements of the Specifications.
- 2. The signal mast arm shall be tapered steel. See table for gauge and diameter.
- 3. See T.S. 4-23 detail "B" for anchor bolt details. Each anchor bolt shall have four hex nuts and two flat washers. All to be supplied with pole.
- 4. Anchor bolts shall project 3" above the
- 5. Block out for leveling nuts. See specs. for
- 6. Conduit shall project a minimum of 2" above the foundation. Maximum projection shall be 4".
- 7. Unstable soil may require deeper foundation. See Specifications.
- 8. A 25' coil of No. 4 AWG bare copper conductor shall be installed before the concrete is poured and connected to pole grounding screw in the hand hole.
- 9. For inboard tenon, when specified, see tenon detail on T.S. 9-1.
- 10. The foundation hole shall be augered and class "S" (3000 psi) concrete poured against undisturbed compacted earth.
- 11. This Traffic Signal Pole is for special applications only. and must be approved for design use by ADOT Traffic
- 12. Pole shall comply with 1994 AASHTO loading requirements for Structural Supports for Highway Signs, Luminaires and Traffic Signals.
- 13. All dimensions are nominal.

## MAST ARM INFORMATION

Length	Rise	"D" Min.
12'	4'-3"	415/16 "
15'	4'-9"	5 <sup>15</sup> // <sub>6</sub> "
18'	5'-9"	5 <sup>13</sup> / <sub>16</sub> "
20'	5'-9"	51/4"

PLAN SYMBOL

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ARIZONA DEPT. OF TRANSPORTATION INTERMODAL TRANSPORTATION DIVISION TRAFFIC SIGNALS & LIGHTING STANDARD DRAWINGS

TYPE "E" POLE AND MAST ARM

T.S. 4-2